

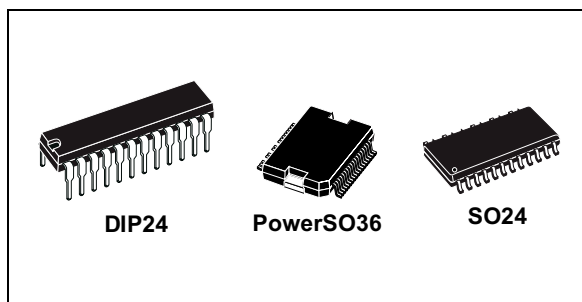
## DMOS dual full bridge driver

### Features

- Operating supply voltage from 8 to 52 V
- 2.8 A output peak current (1.4 A DC)
- $R_{DS(on)}$  0.73  $\Omega$  typ. value @  $T_J = 25\text{ }^\circ\text{C}$
- Operating frequency up to 100 kHz
- Programmable high side overcurrent detection and protection
- Diagnostic output
- Paralleled operation
- Cross conduction protection
- Thermal shutdown
- Undervoltage lockout
- Integrated fast free wheeling diodes

### Applications

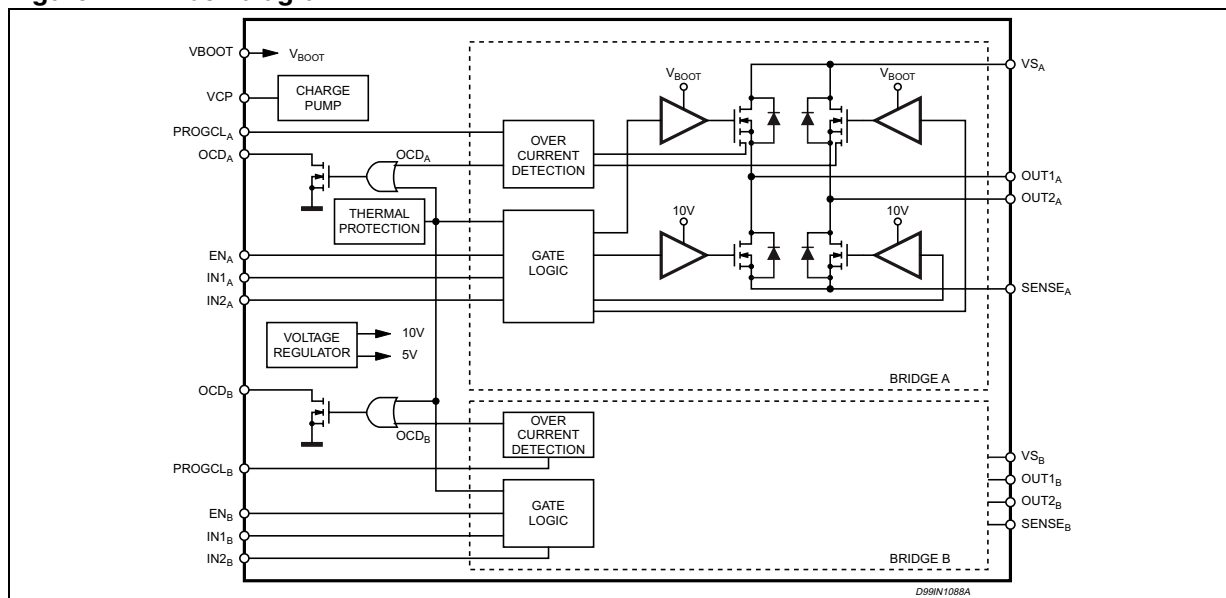
- Bipolar stepper motor
- Dual or quad DC motor



### Description

The L6226 is a DMOS dual full bridge designed for motor control applications, realized in MultiPower-BCD technology, which combines isolated DMOS power transistors with CMOS and bipolar circuits on the same chip. Available in PowerDIP24 (20+2+2), PowerSO36 and SO24 (20+2+2) packages, the L6226 features thermal shutdown and a non-dissipative overcurrent detection on the high side power MOSFETs plus a diagnostic output that can be easily used to implement the overcurrent protection.

Figure 1. Block diagram



# Contents

- 1      Maximum ratings ..... 3**
  - 1.1    Absolute maximum ratings ..... 3
  - 1.2    Recommended operating conditions ..... 3
  - 1.3    Thermal data ..... 4
- 2      Pin connections ..... 5**
- 3      Electrical characteristics ..... 8**
- 4      Circuit description ..... 11**
  - 4.1    Power stages and charge pump ..... 11
  - 4.2    Logic inputs ..... 11
  - 4.3    Non-dissipative overcurrent detection and protection ..... 13
  - 4.4    Thermal protection ..... 16
- 5      Application information ..... 17**
- 6      Paralleled operation ..... 18**
  - 6.1    Output current capability and IC power dissipation ..... 21
- 7      Thermal management ..... 23**
- 8      Package mechanical data ..... 25**
- 9      Ordering codes ..... 29**
- 10     Revision history ..... 30**

# 1 Maximum ratings

## 1.1 Absolute maximum ratings

**Table 1. Absolute maximum ratings**

| Symbol                           | Parameter  | Test conditions  | Value       | Unit |
|----------------------------------|--|--|-------------|------|
| $V_S$                            | Supply voltage   | $V_{SA} = V_{SB} = V_S$  | 60          | V    |
| $V_{OD}$                         | Differential voltage between $V_{SA}$ , $OUT1_A$ , $OUT2_A$ , $SENSE_A$ and $V_{SB}$ , $OUT1_B$ , $OUT2_B$ , $SENSE_B$ | $V_{SA} = V_{SB} = V_S = 60V$ ;<br>$V_{SENSE_A} = V_{SENSE_B} = GND$ | 60          | V    |
| $OCD_A$ ,<br>$OCD_B$             | OCD pins voltage range   |  | -0.3 to +10 | V    |
| $PROGCL_A$ ,<br>$PROGCL_B$       | PROGCL pins voltage range  |  | -0.3 to +7  | V    |
| $V_{BOOT}$                       | Bootstrap peak voltage   | $V_{SA} = V_{SB} = V_S$  | $V_S + 10$  | V    |
| $V_{IN}, V_{EN}$                 | Input and enable voltage range   |  | -0.3 to +7  | V    |
| $V_{SENSE_A}$ ,<br>$V_{SENSE_B}$ | Voltage range at pins $SENSE_A$ and $SENSE_B$  |  | -1 to +4    | V    |
| $I_{S(peak)}$                    | Pulsed supply current (for each $V_S$ pin), internally limited by the overcurrent protection                           | $V_{SA} = V_{SB} = V_S$ ; $t_{PULSE} < 1ms$                          | 3.55        | A    |
| $I_S$                            | RMS supply current (for each $V_S$ pin)  | $V_{SA} = V_{SB} = V_S$  | 1.4         | A    |
| $T_{stg}$ , $T_{OP}$             | Storage and operating temperature range  |  | -40 to 150  | °C   |

## 1.2 Recommended operating conditions

**Table 2. Recommended operating conditions**

| Symbol                           | Parameter  | Test conditions  | Min.     | Max.   | Unit   |
|----------------------------------|--|--|----------|--------|--------|
| $V_S$                            | Supply voltage   | $V_{SA} = V_{SB} = V_S$                                  | 8        | 52     | V      |
| $V_{OD}$                         | Differential voltage between $V_{SA}$ , $OUT1_A$ , $OUT2_A$ , $SENSE_A$ and $V_{SB}$ , $OUT1_B$ , $OUT2_B$ , $SENSE_B$ | $V_{SA} = V_{SB} = V_S$ ;<br>$V_{SENSE_A} = V_{SENSE_B}$ |          | 52     | V      |
| $V_{SENSE_A}$ ,<br>$V_{SENSE_B}$ | Voltage range at pins $SENSE_A$ and $SENSE_B$  | (pulsed $t_W < t_{rr}$ )<br>(DC)                         | -6<br>-1 | 6<br>1 | V<br>V |
| $I_{OUT}$                        | RMS output current   |  |          | 1.4    | A      |
| $T_J$                            | Operating junction temperature   |  | -25      | +125   | °C     |
| $f_{sw}$                         | Switching frequency  |  |          | 100    | kHz    |

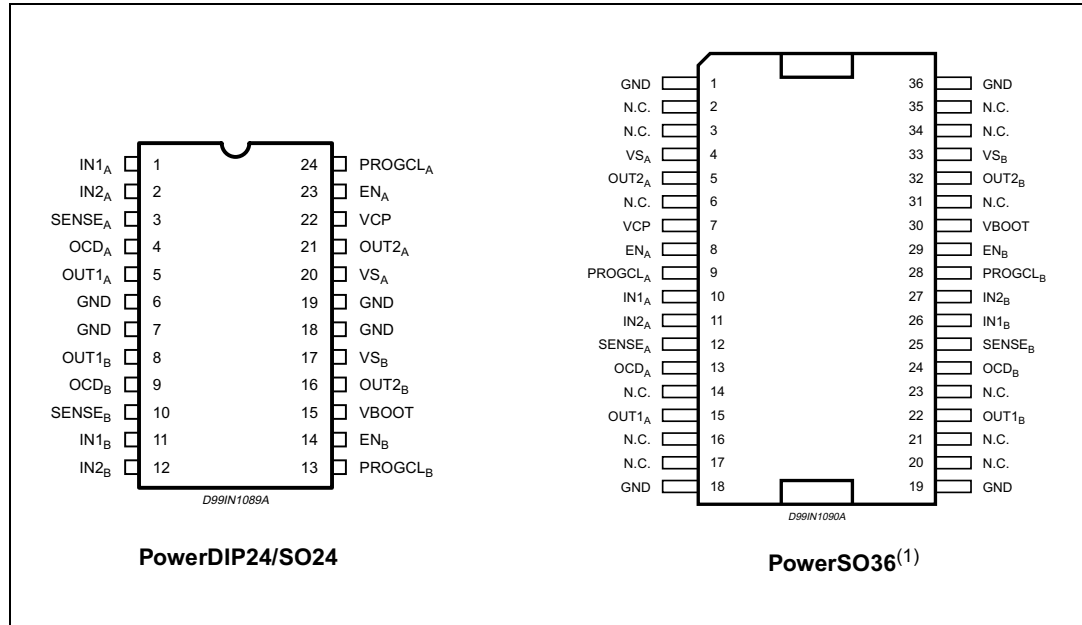
## 1.3 Thermal data

**Table 3. Thermal data**

| Symbol     | Description                                   | PowerDIP24 | SO24 | PowerSO36 | Unit |
|------------|---|------------|------|-----------|------|
| Rth-j-pins | Maximum thermal resistance junction-pins      | 19         | 15   | -         | °C/W |
| Rth-j-case | Maximum thermal resistance junction-case      | -          | -    | 2         | °C/W |
| Rth-j-amb1 | Maximum thermal resistance junction-ambient 1 | 44         | 52   | -         | °C/W |
| Rth-j-amb1 | Maximum thermal resistance junction-ambient 2 | -          | -    | 36        | °C/W |
| Rth-j-amb1 | Maximum thermal resistance junction-ambient 3 | -          | -    | 16        | °C/W |
| Rth-j-amb2 | Maximum thermal resistance junction-ambient 4 | 59         | 78   | 63        | °C/W |

## 2 Pin connections

Figure 2. Pin connections



1. The slug is internally connected to pins 1,18,19 and 36 (GND pins).

Table 4. Pin description

| Pin n.              |               | Name   | Type              | Function   |
|---------------------|---------------|--------|-------------------|--|
| SO24/<br>PowerDIP24 | PowerSO36     |        |                   |  |
| 1                   | 10            | IN1A   | Logic input       | Bridge A logic input 1.  |
| 2                   | 11            | IN2A   | Logic input       | Bridge A logic input 2.  |
| 3                   | 12            | SENSEA | Power supply      | Bridge A source pin. This pin must be connected to power ground directly or through a sensing power resistor.  |
| 4                   | 13            | OCDA   | Open drain output | Bridge A overcurrent detection and thermal protection pin. An internal open drain transistor pulls to GND when overcurrent on bridge A is detected or in case of thermal protection. |
| 5                   | 15            | OUT1A  | Power output      | Bridge A output 1.   |
| 6, 7, 18, 19        | 1, 18, 19, 36 | GND    | GND               | Signal ground terminals. In Power DIP and SO packages, these pins are also used for heat dissipation toward the PCB.   |
| 8                   | 22            | OUT1B  | Power output      | Bridge B output 1.   |

Table 4. Pin description (continued)

| Pin n.              |           | Name    | Type              | Function  |
|---------------------|-----------|---------|-------------------|---|
| SO24/<br>PowerDIP24 | PowerSO36 |         |                   |   |
| 9                   | 24        | OCDB    | Open drain output | Bridge B overcurrent detection and thermal protection pin. An internal open drain transistor pulls to GND when overcurrent on bridge B is detected or in case of thermal protection.  |
| 10                  | 25        | SENSEB  | Power supply      | Bridge B source pin. This pin must be connected to power ground directly or through a sensing power resistor.   |
| 11                  | 26        | IN1B    | Logic input       | Bridge B input 1  |
| 12                  | 27        | IN2B    | Logic input       | Bridge B input 2  |
| 13                  | 28        | PROGCLB | R pin             | Bridge B overcurrent level programming. A resistor connected between this pin and Ground sets the programmable current limiting value for the bridge B. By connecting this pin to Ground the maximum current is set. This pin cannot be left non-connected. |
| 14                  | 29        | ENB     | Logic input       | Bridge B enable. LOW logic level switches OFF all Power MOSFETs of bridge B. If not used, it has to be connected to +5V.  |
| 15                  | 30        | VBOOT   | Supply voltage    | Bootstrap voltage needed for driving the upper Power MOSFETs of both bridge A and bridge B.   |
| 16                  | 32        | OUT2B   | Power output      | Bridge B output 2.  |
| 17                  | 33        | VSB     | Power supply      | Bridge B power supply voltage. it must be connected to the supply voltage together with pin VSA.  |
| 20                  | 4         | VSA     | Power supply      | Bridge A power supply voltage. it must be connected to the supply voltage together with pin VSB.  |
| 21                  | 5         | OUT2A   | Power output      | Bridge A output 2.  |
| 22                  | 7         | VCP     | Output            | Charge pump oscillator output.  |

Table 4. Pin description (continued)

| Pin n.              |           | Name    | Type        | Function  |
|---------------------|-----------|---------|-------------|---|
| SO24/<br>PowerDIP24 | PowerSO36 |         |             |   |
| 23                  | 8         | ENA     | Logic input | Bridge A enable. LOW logic level switches OFF all Power MOSFETs of bridge A. If not used, it has to be connected to +5V.  |
| 24                  | 9         | PROGCLA | R Pin       | Bridge A overcurrent level programming. A resistor connected between this pin and Ground sets the programmable current limiting value for the bridge A. By connecting this pin to ground the maximum current is set. This pin cannot be left non-connected. |

### 3 Electrical characteristics

$T_A = 25\text{ °C}$ ,  $V_S = 48\text{ V}$ , unless otherwise specified

**Table 5. Electrical characteristics**

| Symbol                           | Parameter                                 | Test conditions  | Min  | Typ  | Max  | Unit          |
|----------------------------------|---|--|------|------|------|---------------|
| $V_{Sth(ON)}$                    | Turn-on threshold                         |  | 5.8  | 6.3  | 6.8  | V             |
| $V_{Sth(OFF)}$                   | Turn-off threshold                        |  | 5    | 5.5  | 6    | V             |
| $I_S$                            | Quiescent supply current                  | All bridges OFF;<br>$T_J = -25\text{ °C}$ to $125\text{ °C}$ (1) |      | 5    | 10   | m             |
| $T_{J(OFF)}$                     | Thermal shutdown temperature              |  |      | 165  |      | °C            |
| <b>Output DMOS transistors</b>   |   |  |      |      |      |               |
| $R_{DS(ON)}$                     | High-side + low-side switch ON resistance | $T_J = 25\text{ °C}$   |      | 1.47 | 1.69 | $\Omega$      |
|                                  |   | $T_J = 125\text{ °C}$ (1)  |      | 2.35 | 2.70 |               |
| $I_{DSS}$                        | Leakage current                           | EN = Low; OUT = $V_S$  |      |      | 2    | mA            |
|                                  |   | EN = Low; OUT = GND  | -0.3 |      |      | mA            |
| <b>Source drain diodes</b>       |   |  |      |      |      |               |
| $V_{SD}$                         | Forward ON voltage                        | $I_{SD} = 2.8\text{ A}$ , EN = LOW                               |      | 1.15 | 1.3  | V             |
| $t_{rr}$                         | Reverse recovery time                     | $I_f = 1.4\text{ A}$   |      | 300  |      | ns            |
| $t_{fr}$                         | Forward recovery time                     |  |      | 200  |      | ns            |
| <b>Logic input</b>               |   |  |      |      |      |               |
| $V_{IL}$                         | Low level logic input voltage             |  | -0.3 |      | 0.8  | V             |
| $V_{IH}$                         | High level logic input voltage            |  | 2    |      | 7    | V             |
| $I_{IL}$                         | Low level logic input current             | GND logic input voltage  | -10  |      |      | $\mu\text{A}$ |
| $I_{IH}$                         | High level logic input current            | 7V logic input voltage   |      |      | 10   | $\mu\text{A}$ |
| $V_{th(ON)}$                     | Turn-on input threshold                   |  |      | 1.8  | 2.0  | V             |
| $V_{th(OFF)}$                    | Turn-off input threshold                  |  | 0.8  | 1.3  |      | V             |
| $V_{th(HYS)}$                    | Input threshold hysteresis                |  | 0.25 | 0.5  |      | V             |
| <b>Switching characteristics</b> |   |  |      |      |      |               |
| $t_{D(on)EN}$                    | Enable to out turn ON delay time (2)      | $I_{LOAD} = 1.4\text{ A}$ , resistive load                       | 500  |      | 800  | ns            |
| $t_{D(on)IN}$                    | Input to out turn ON delay time           | $I_{LOAD} = 1.4\text{ A}$ , resistive load (dead time included)  |      | 1.9  |      | $\mu\text{s}$ |
| $t_{RISE}$                       | Output rise time (2)                      | $I_{LOAD} = 1.4\text{ A}$ , resistive load                       | 40   |      | 250  | ns            |
| $t_{D(off)EN}$                   | Enable to out turn OFF delay time (2)     | $I_{LOAD} = 1.4\text{ A}$ , resistive load                       | 500  | 800  | 1000 | ns            |
| $t_{D(off)IN}$                   | Input to out turn OFF delay time          | $I_{LOAD} = 1.4\text{ A}$ , resistive load                       | 500  | 800  | 1000 | ns            |
| $t_{FALL}$                       | Output fall time (2)                      | $I_{LOAD} = 1.4\text{ A}$ , resistive load                       | 40   |      | 250  | ns            |



**Table 5. Electrical characteristics (continued)**

| Symbol                        | Parameter                                     | Test conditions  | Min                  | Typ                 | Max                  | Unit     |
|-------------------------------|---|--|----------------------|---------------------|----------------------|----------|
| $t_{dt}$                      | Dead time protection                          |  | 0.5                  | 1                   |                      | $\mu s$  |
| $f_{CP}$                      | Charge pump frequency                         | $-25^{\circ}C < T_j < 125^{\circ}C$  |                      | 0.6                 | 1                    | MHz      |
| <b>Over current detection</b> |   |  |                      |                     |                      |          |
| $I_{s\ over}$                 | Input supply over current detection threshold | $-25^{\circ}C < T_j < 125^{\circ}C; R_{CL} = 39\ k\Omega$<br>$-25^{\circ}C < T_j < 125^{\circ}C; R_{CL} = 5\ k\Omega$<br>$-25^{\circ}C < T_j < 125^{\circ}C; R_{CL} = GND$ | -10%<br>-10%<br>-30% | 0.29<br>2.21<br>2.8 | +10%<br>+10%<br>+30% | A        |
| ROPDR                         | Open drain ON resistance                      | $I = 4\ mA$  |                      | 40                  | 60                   | $\Omega$ |
| $t_{OCD(ON)}$                 | OCD turn-on delay time <sup>(3)</sup>         | $I = 4\ mA; C_{EN} < 100\ pF$  |                      | 200                 |                      | ns       |
| $t_{OCD(OFF)}$                | OCD turn-off delay time <sup>(3)</sup>        | $I = 4\ mA; C_{EN} < 100\ pF$  |                      | 100                 |                      | ns       |

1. Tested at 25 °C in a restricted range and guaranteed by characterization
2. See [Figure 3](#)
3. See [Figure 4](#)

**Figure 3. Switching characteristic definition**

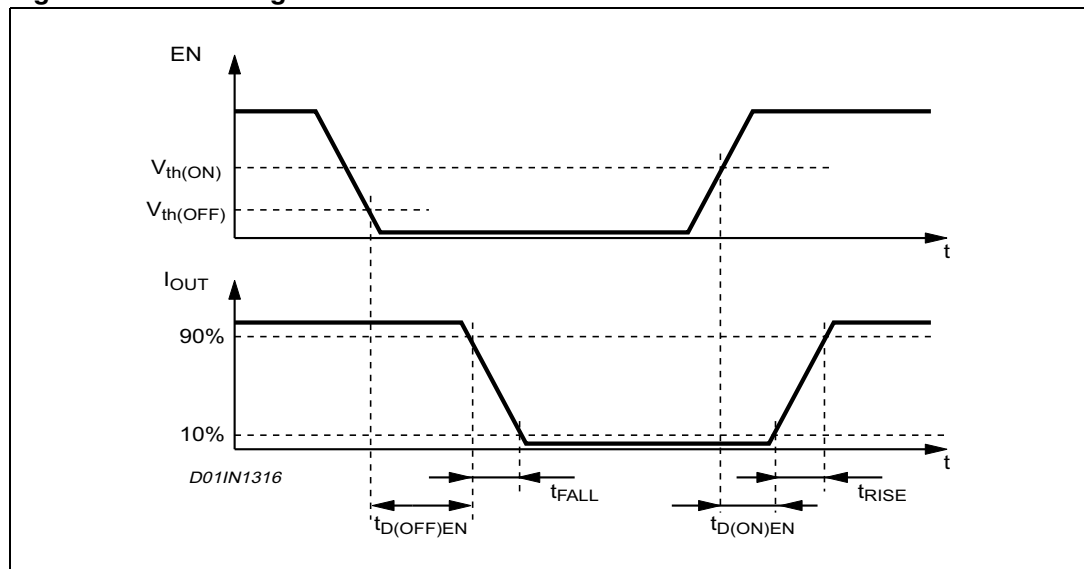
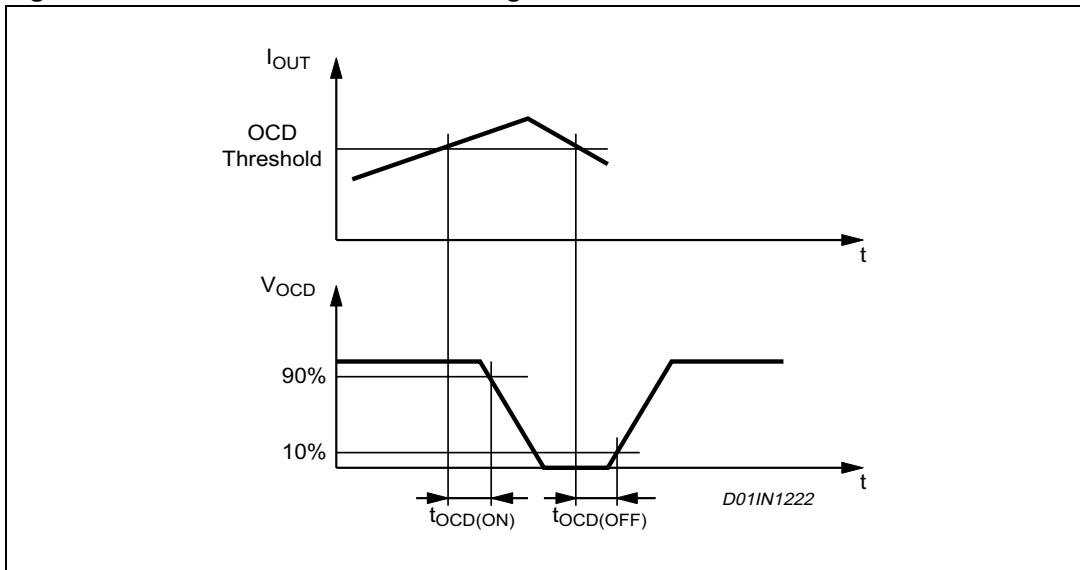


Figure 4. Overcurrent detection timing definition



## 4 Circuit description

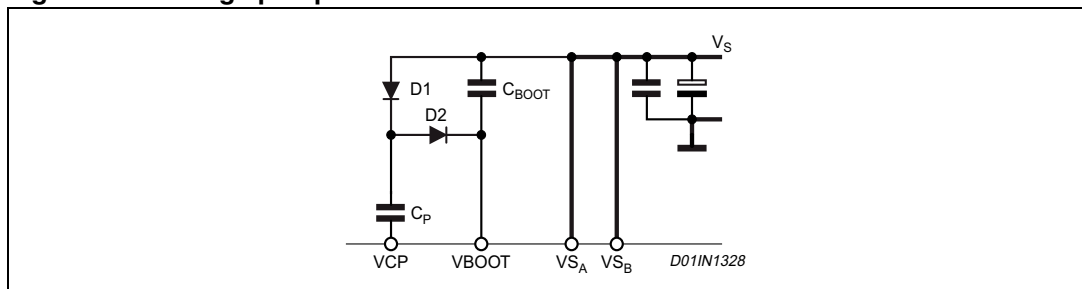
### 4.1 Power stages and charge pump

The L6226 integrates two independent Power MOS full bridges. Each Power MOS has an  $R_{DSon} = 0.73 \Omega$  (typical value @ 25 °C), with intrinsic fast freewheeling diode. Cross conduction protection is achieved using a dead time ( $t_d = 1 \mu s$  typical) between the switch off and switch on of two Power MOS in one leg of a bridge. Using N channel power MOS for the upper transistors in the bridge requires a gate drive voltage above the power supply voltage. The Bootstrapped (VBOOT) supply is obtained through an internal oscillator and few external components to realize a charge pump circuit as shown in [Figure 5](#). The oscillator output (VCP) is a square wave at 600 kHz (typical) with 10 V amplitude. Recommended values/part numbers for the charge pump circuit are shown in [Table 6](#).

**Table 6. Charge pump external components values**

|            |        |
|------------|--------|
| $C_{BOOT}$ | 220 nF |
| $C_P$      | 10 nF  |
| D1         | 1N4148 |
| D2         | 1N4148 |

**Figure 5. Charge pump circuit**



### 4.2 Logic inputs

Pins IN1A, IN2A, IN1B, IN2B, ENA and ENB are TTL/ CMOS and microcontroller compatible logic inputs. The internal structure is shown in [Figure 4](#). Typical value for turn-on and turn-off thresholds are respectively  $V_{thon} = 1.8V$  and  $V_{thoff} = 1.3V$ . Pins ENA and ENB are commonly used to implement Overcurrent and Thermal protection by connecting them respectively to the outputs OCDA and OCDB, which are open-drain outputs. If that type of connection is chosen, some care needs to be taken in driving these pins. Two configurations are shown in [Figure 7](#) and [Figure 8](#). If driven by an open drain (collector) structure, a pull-up resistor  $R_{EN}$  and a capacitor  $C_{EN}$  are connected as shown in [Figure 7](#). If the driver is a standard Push-Pull structure the resistor  $R_{EN}$  and the capacitor  $C_{EN}$  are connected as shown in [Figure 8](#). The resistor  $R_{EN}$  should be chosen in the range from 2.2 k $\Omega$  to 180 k $\Omega$ . Recommended values for  $R_{EN}$  and  $C_{EN}$  are respectively 100 k $\Omega$  and 5.6 nF. More information on selecting the values is found in the overcurrent protection section.

Figure 6. Logic inputs internal structure

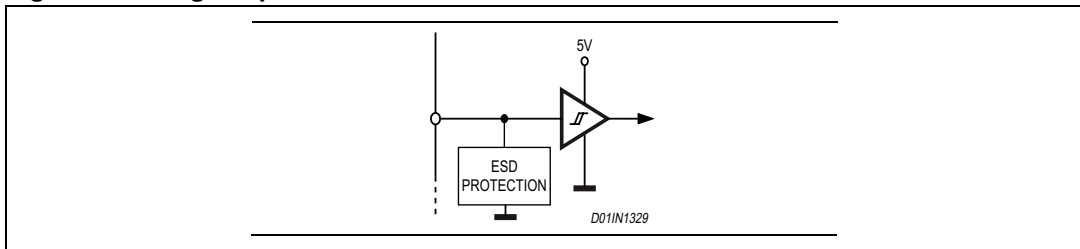


Figure 7. ENA and ENB pins open collector driving

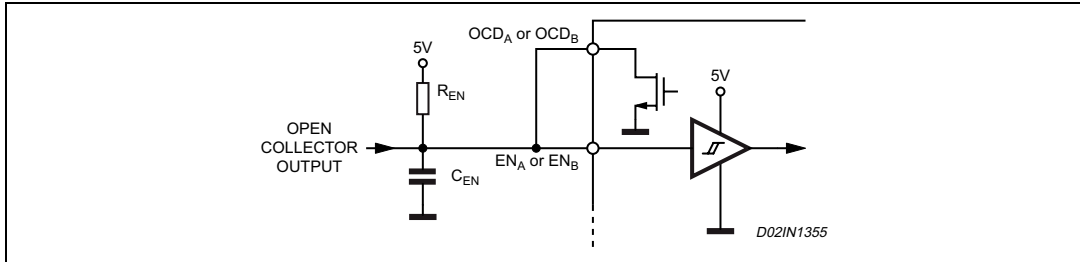


Figure 8. ENA and ENB pins push-pull driving

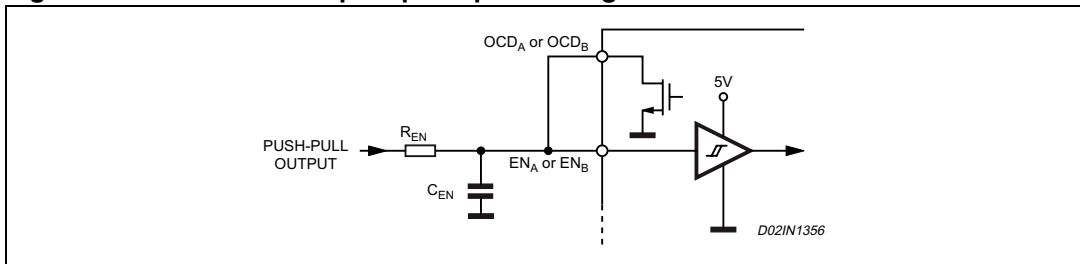


Table 7. Truth table

| Inputs |                  |     | Outputs               |        |
|--------|------------------|-----|-----------------------|--------|
| EN     | IN1              | IN2 | OUT1                  | OUT2   |
| L      | X <sup>(1)</sup> | X   | High Z <sup>(2)</sup> | High Z |
| H      | L                | L   | GND                   | GND    |
| H      | H                | L   | Vs                    | GND    |
| H      | L                | H   | GND                   | Vs     |
| H      | H                | H   | Vs                    | Vs     |

1. Don't care
2. High impedance output

### 4.3 Non-dissipative overcurrent detection and protection

An overcurrent detection circuit (OCD) is integrated. This circuit can be used to provide protection against a short circuit to ground or between two phases of the bridge as well as a rough regulation of the load current. With this internal overcurrent detection, the external current sense resistor normally used and its associated power dissipation are eliminated.

*Figure 9* shows a simplified schematic of the overcurrent detection circuit for the Bridge A. Bridge B is provided with an analogous circuit.

To implement the overcurrent detection, a sensing element that delivers a small but precise fraction of the output current is implemented with each high-side power MOS. Since this current is a small fraction of the output current, there is very little additional power dissipation. This current is compared with an internal reference current  $I_{REF}$ . When the output current reaches the detection threshold  $I_{SOVER}$ , the OCD comparator signals a fault condition. When a fault condition is detected, an internal open-drain MOS with a pull-down capability of 4 mA connected to the OCD pin is turned on. *Figure 10* shows the OCD operation.

This signal can be used to regulate the output current simply by connecting the OCD pin to the EN pin and adding an external R-C as shown in *Figure 9*. The off-time before recovering normal operation can be easily programmed by means of the accurate thresholds of the logic inputs.

$I_{REF}$  and, therefore, the output current detection threshold are selectable by the RCL value, following the equations:

- $I_{SOVER} = 2.8A \pm 30\%$  at  $-25^{\circ}C < T_j < 125^{\circ}C$  if  $R_{CL} = 0 \Omega$  (PROGCL connected to GND)
- $I_{SOVER} = 11050 / R_{CL} \pm 10\%$  at  $-25^{\circ}C < T_j < 125^{\circ}C$  if  $5 k\Omega < R_{CL} < 40 k\Omega$

*Figure 11* shows the output current protection threshold versus  $R_{CL}$  value in the range 5 k $\Omega$  to 40 k $\Omega$ .

The disable time  $t_{DISABLE}$  before recovering normal operation can be easily programmed by means of the accurate

thresholds of the logic inputs. It is affected whether by  $C_{EN}$  and  $R_{EN}$  values and its magnitude is reported in *Figure 12*. The delay time  $t_{DELAY}$  before turning off the bridge when an overcurrent has been detected depends only on the  $C_{EN}$  value. Its magnitude is reported in *Figure 13*.

$C_{EN}$  is also used for providing immunity to the EN pin against fast transient noises. Therefore, the value of  $C_{EN}$  should be chosen as big as possible according to the maximum tolerable delay time and the  $R_{EN}$  value should be chosen according to the desired disable time.

The resistor  $R_{EN}$  should be chosen in the range from 2.2 k $\Omega$  to 180 k $\Omega$ . Recommended values for  $R_{EN}$  and  $C_{EN}$  are respectively 100 k $\Omega$  and 5.6 nF that allow obtaining 200  $\mu$ s disable time.

Figure 9. Overcurrent protection simplified schematic

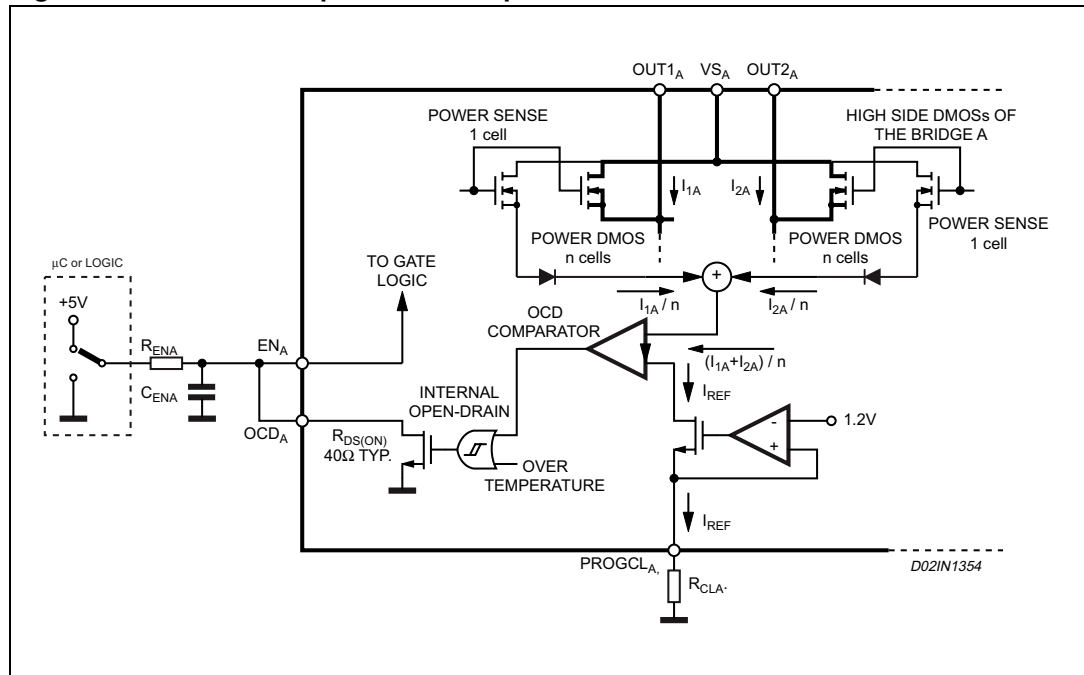


Figure 10. Overcurrent protection waveforms

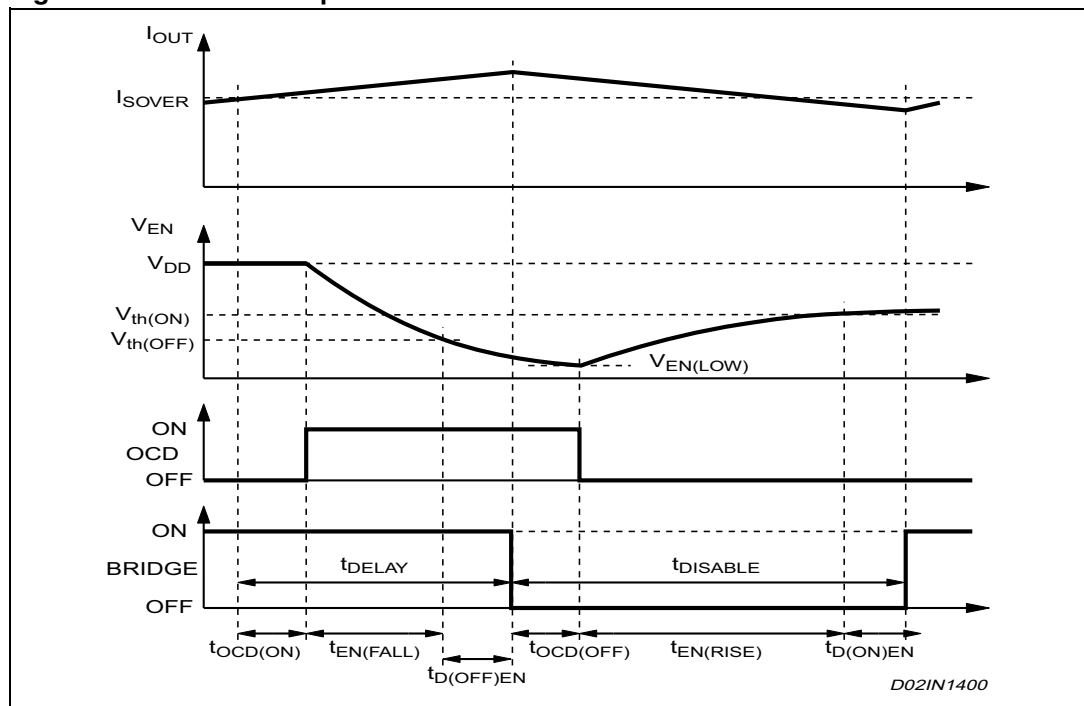


Figure 11. Output current protection threshold versus  $R_{CL}$  value

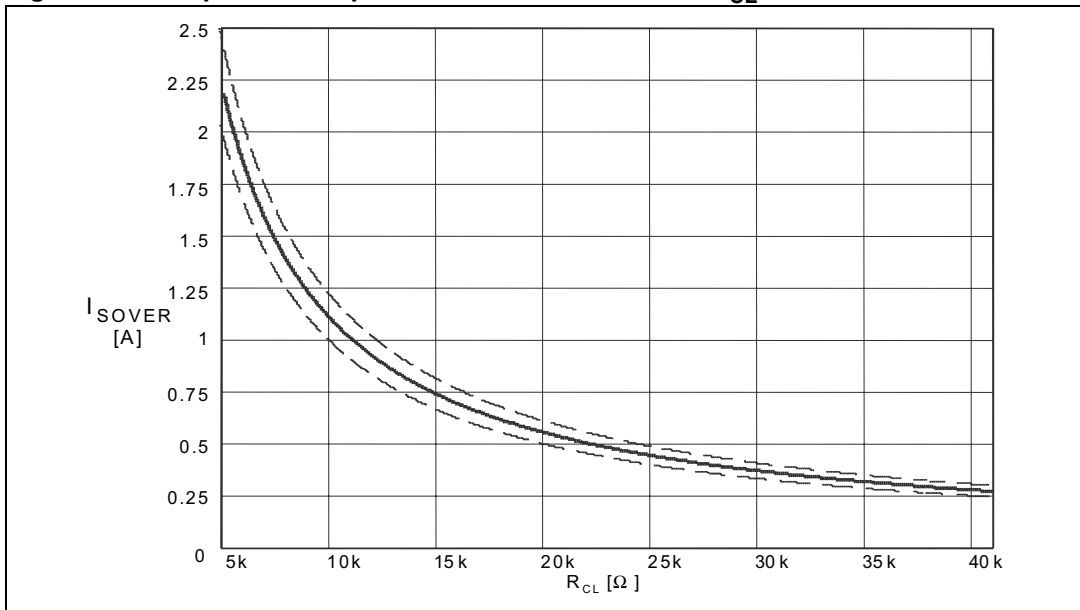


Figure 12.  $t_{DISABLE}$  versus  $C_{EN}$  and  $R_{EN}$  ( $V_{DD} = 5 V$ )

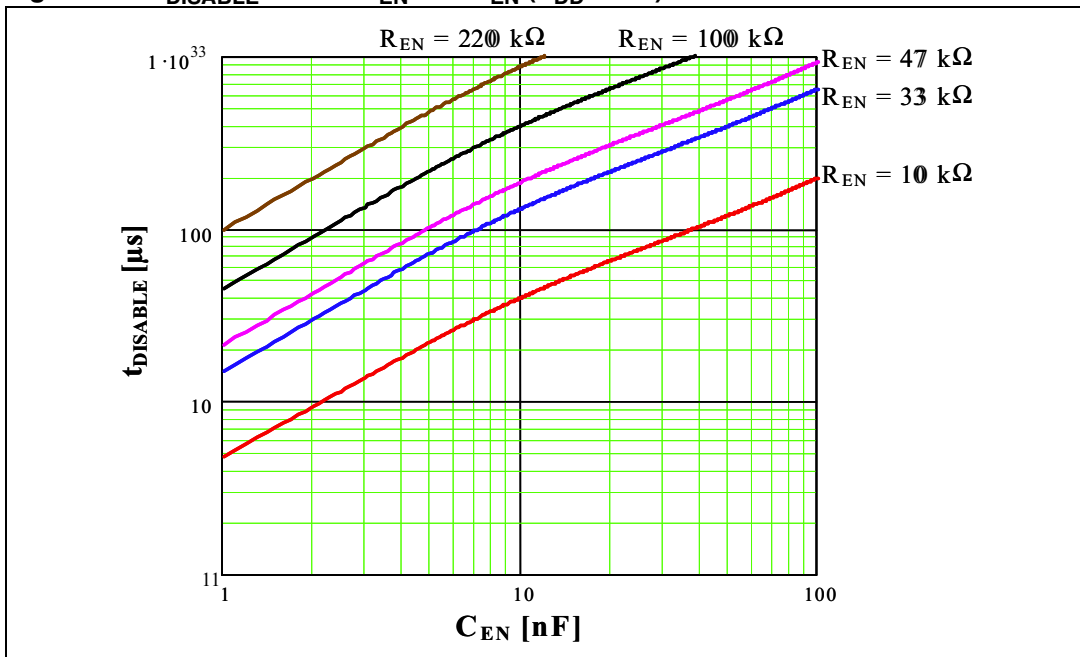
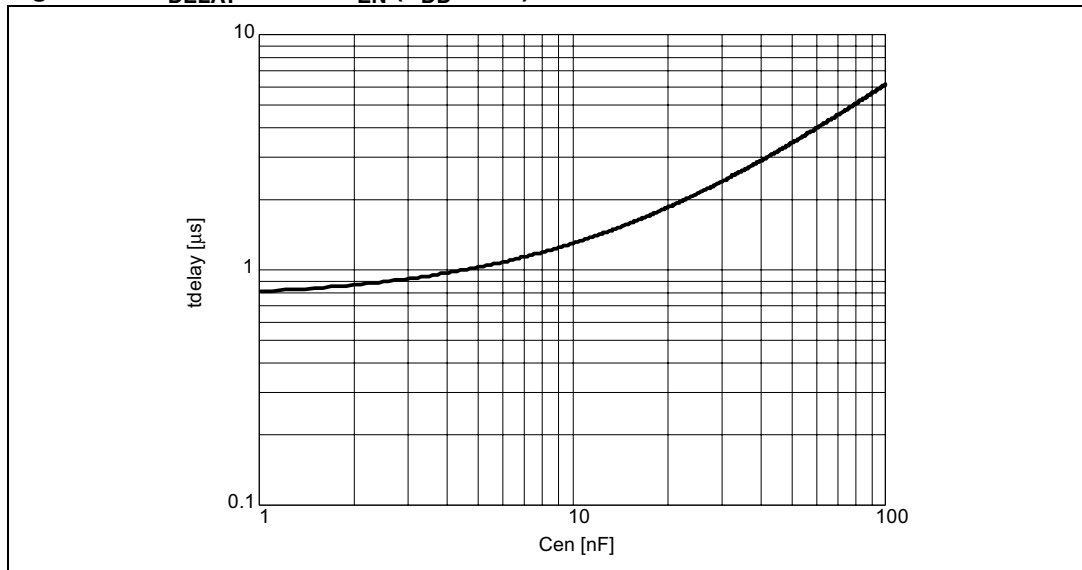


Figure 13.  $t_{\text{DELAY}}$  versus  $C_{\text{EN}}$  ( $V_{\text{DD}} = 5 \text{ V}$ )

#### 4.4 Thermal protection

In addition to the overcurrent detection, the L6226 integrates a thermal protection for preventing the device destruction in case of junction over temperature. It works sensing the die temperature by means of a sensible element integrated in the die. The device switch-off when the junction temperature reaches  $165 \text{ }^\circ\text{C}$  (typ. value) with  $15 \text{ }^\circ\text{C}$  hysteresis (typ. value).



## 5 Application information

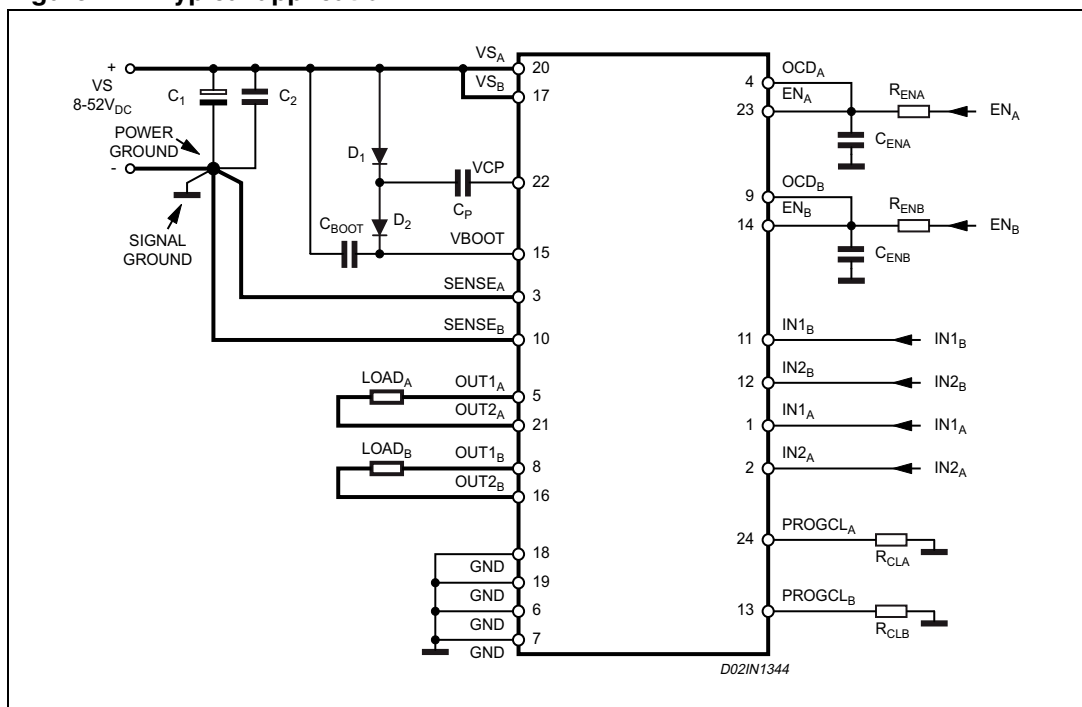
A typical application using L6226 is shown in [Figure 14](#). Typical component values for the application are shown in [Figure 8](#). A high quality ceramic capacitor in the range of 100 to 200 nF should be placed between the power pins ( $VS_A$  and  $VS_B$ ) and ground near the L6226 to improve the high frequency filtering on the power supply and reduce high frequency transients generated by the switching. The capacitors connected from the  $EN_A/OCD_A$  and  $EN_B/OCD_B$  nodes to ground set the shut down time for the Bridge A and Bridge B respectively when an over current is detected (see overcurrent protection). The two current sources ( $SENSE_A$  and  $SENSE_B$ ) should be connected to power ground with a trace length as short as possible in the layout. To increase noise immunity, unused logic pins are best connected to 5 V (high logic level) or GND (low logic level) (see pin description).

It is recommended to keep power ground and signal ground separated on PCB.

**Table 8. Component values for typical application**

|            |             |           |               |
|------------|-------------|-----------|---------------|
| $C_1$      | 100 $\mu$ F | $D_1$     | 1N4148        |
| $C_2$      | 100nF       | $D_2$     | 1N4148        |
| $C_{BOOT}$ | 220nF       | $R_{CLA}$ | 5k $\Omega$   |
| $C_P$      | 10nF        | $R_{CLB}$ | 5k $\Omega$   |
| $C_{ENA}$  | 5.6nF       | $R_{ENA}$ | 100k $\Omega$ |
| $C_{ENB}$  | 5.6nF       | $R_{ENB}$ | 100k $\Omega$ |
| $C_{REF}$  | 68nF        |           |               |

**Figure 14. Typical application**



## 6 Paralleled operation

The outputs of the L6226 can be paralleled to increase the output current capability or reduce the power dissipation in the device at a given current level. It must be noted, however, that the internal wire bond connections from the die to the power or sense pins of the package must carry current in both of the associated half bridges. When the two halves of one full bridge (for example OUT1A and OUT2A) are connected in parallel, the peak current rating is not increased since the total current must still flow through one bond wire on the power supply or sense pin. In addition the over current detection senses the sum of the current in the upper devices of each bridge (A or B) so connecting the two halves of one bridge in parallel does not increase the over current detection threshold.

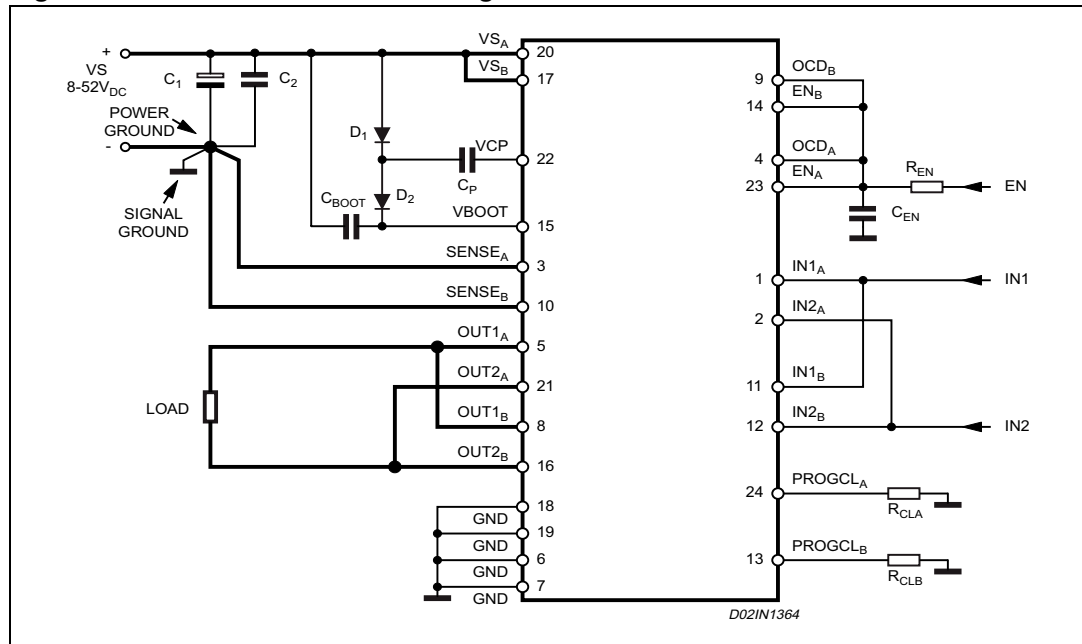
For most applications the recommended configuration is half bridge 1 of bridge A paralleled with the half bridge 1 of the bridge B, and the same for the half bridges 2 as shown in [Figure 15](#). The current in the two devices connected in parallel will share very well since the  $R_{DS(ON)}$  of the devices on the same die is well matched.

When connected in this configuration the over current detection circuit, which senses the current in each bridge (A and B), will sense the current in upper devices connected in parallel independently and the sense circuit with the lowest threshold will trip first. With the enables connected in parallel, the first detection of an over current in either upper DMOS device will turn off both bridges. Assuming that the two DMOS devices share the current equally, the resulting over current detection threshold will be twice the minimum threshold set by the resistors  $R_{CLA}$  or  $R_{CLB}$  in [Figure 15](#). It is recommended to use  $R_{CLA} = R_{CLB}$ .

In this configuration the resulting Bridge has the following characteristics.

- Equivalent device: full bridge
- $R_{DS(ON)}$  0.37 $\Omega$  typ. value @  $T_J = 25^\circ\text{C}$
- 2.8 A max RMS load current
- 5.6 A max OCD threshold

Figure 15. Parallel connection for higher current



To operate the device in parallel and maintain a lower over current threshold, half bridge 1 and the half bridge 2 of the bridge A can be connected in parallel and the same done for the bridge B as shown in [Figure 16](#). In this configuration, the peak current for each half bridge is still limited by the bond wires for the supply and sense pins so the dissipation in the device will be reduced, but the peak current rating is not increased.

When connected in this configuration the over current detection circuit, senses the sum of the current in upper devices connected in parallel. With the enables connected in parallel, an over current will turn of both bridges.

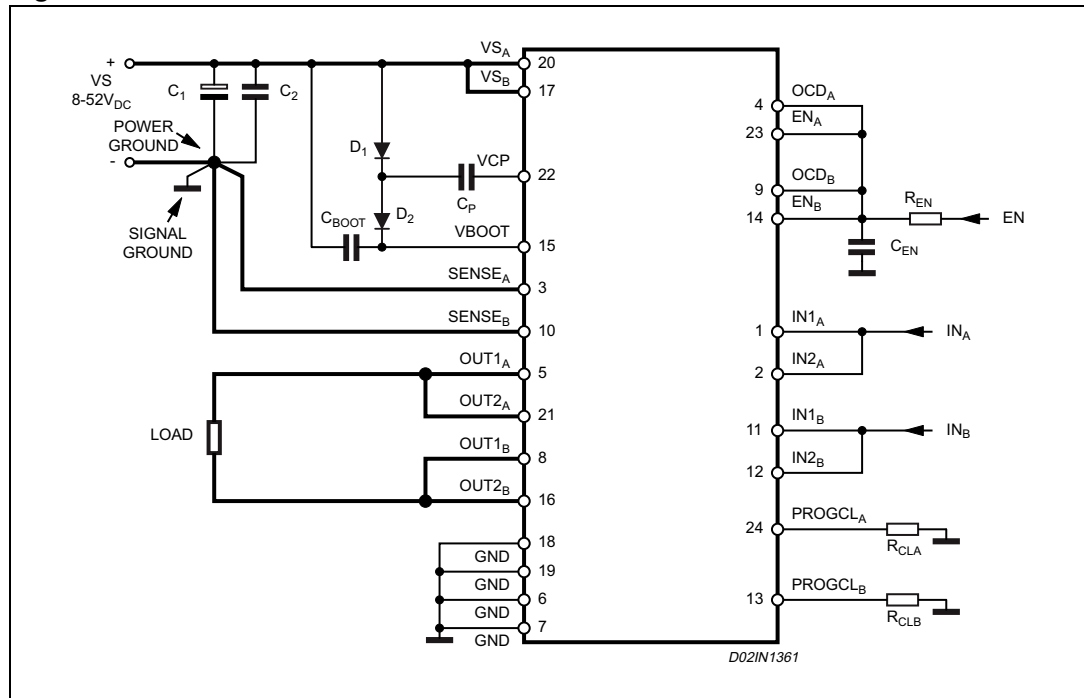
Since the circuit senses the total current in the upper devices, the over current threshold is equal to the threshold set the resistor  $R_{CLA}$  or  $R_{CLB}$  in [Figure 16](#).  $R_{CLA}$  sets the threshold when outputs OUT1A and OUT2A are high and resistor  $R_{CLB}$  sets the threshold when outputs OUT1B and OUT2B are high.

It is recommended to use  $R_{CLA} = R_{CLB}$ .

In this configuration, the resulting bridge has the following characteristics.

- Equivalent device: full bridge
- $R_{DS(ON)}$  0.37  $\Omega$  typ. value @  $T_J = 25^\circ\text{C}$
- 1.4 A max RMS load current
- 2.8 A max OCD threshold

Figure 16. Parallel connection with lower overcurrent threshold

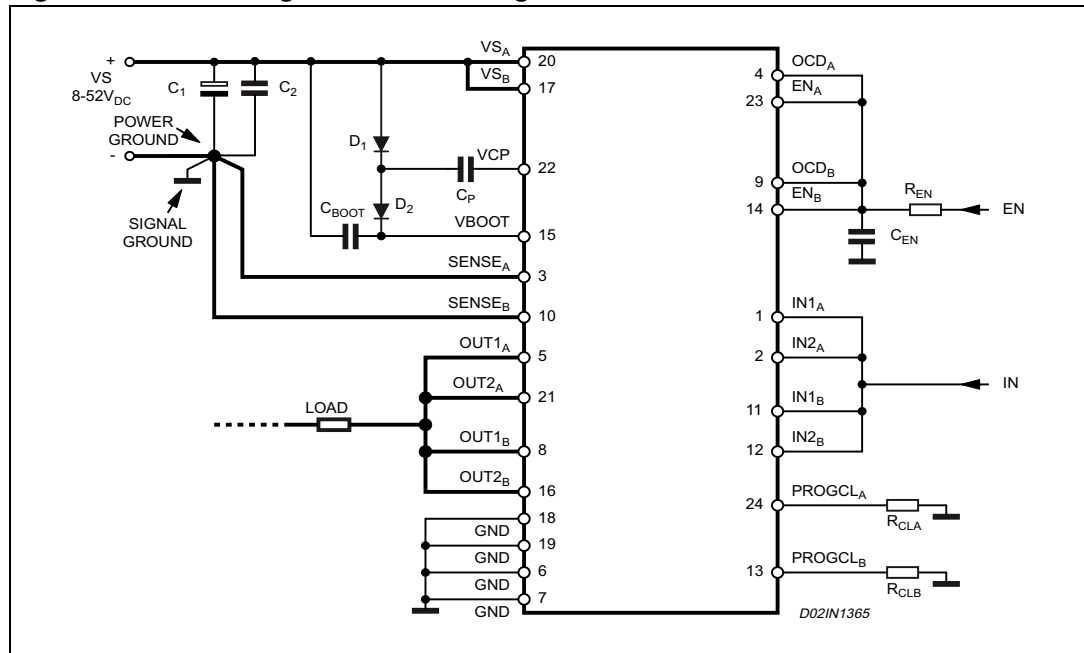


It is also possible to parallel the four half bridges to obtain a simple half bridge as shown in [Figure 17](#). In this configuration the, the over current threshold is equal to twice the minimum threshold set by the resistors  $R_{CLA}$  or  $R_{CLB}$  in [Figure 17](#). It is recommended to use  $R_{CLA} = R_{CLB}$ .

The resulting half bridge has the following characteristics.

- Equivalent device: half bridge
- $R_{DS(ON)}$  0.18  $\Omega$  typ. value @  $T_J = 25\text{ }^\circ\text{C}$
- 2.8 A max RMS load current
- 5.6 A max OCD threshold

Figure 17. Paralleling the four half bridges



### 6.1 Output current capability and IC power dissipation

In [Figure 18](#) and [Figure 19](#) are shown the approximate relation between the output current and the IC power dissipation using PWM current control driving two loads, for two different driving types:

- One Full Bridge ON at a time ([Figure 18](#)) in which only one load at a time is energized.
- Two Full Bridges ON at the same time ([Figure 19](#)) in which two loads at the same time are energized.

For a given output current and driving type the power dissipated by the IC can be easily evaluated, in order to establish which package should be used and how large must be the on-board copper dissipating area to guarantee a safe operating junction temperature (125 °C maximum).

Figure 18. IC power dissipation versus output current with one full bridge ON at a time

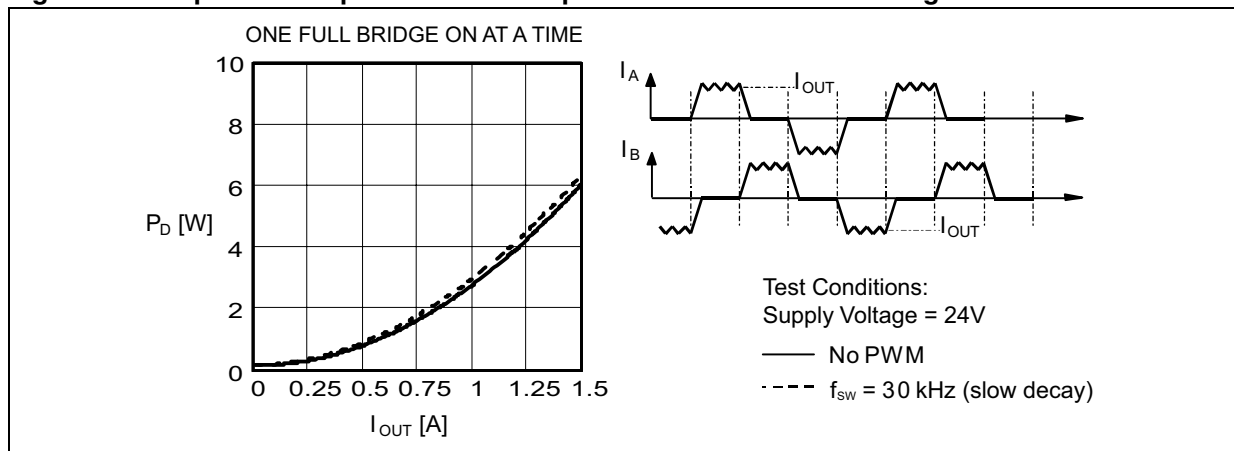
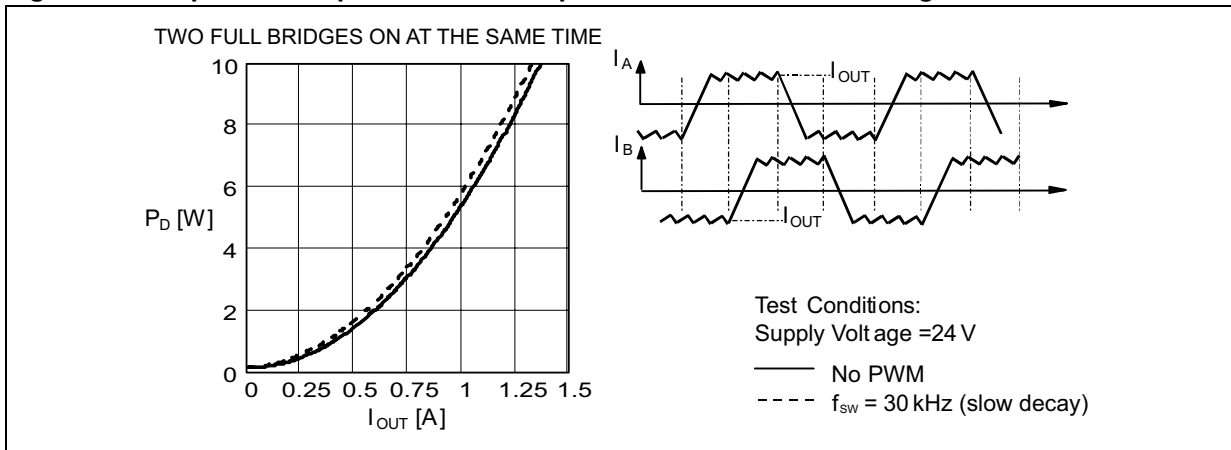


Figure 19. IC power dissipation versus output current with two full bridges ON at the same time

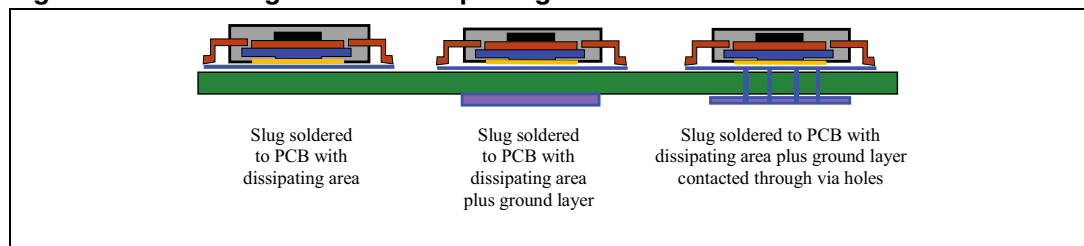


# 7 Thermal management

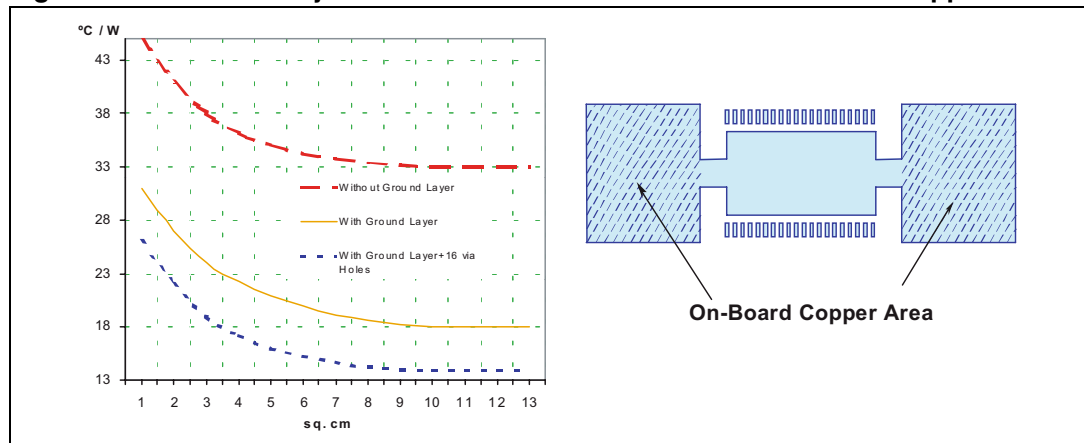
In most applications the power dissipation in the IC is the main factor that sets the maximum current that can be delivered by the device in a safe operating condition. Therefore, it has to be taken into account very carefully. Besides the available space on the PCB, the right package should be chosen considering the power dissipation. Heat sinking can be achieved using copper on the PCB with proper area and thickness. *Figure 21, 22 and 23* show the junction-to-ambient thermal resistance values for the PowerSO36, PowerDIP24 and SO24 packages.

For instance, using a PowerSO package with copper slug soldered on a 1.5 mm copper thickness FR4 board with 6cm<sup>2</sup> dissipating footprint (copper thickness of 35µm), the R<sub>thJA</sub> is about 35°C/W. *Figure 20* shows mounting methods for this package. Using a multi-layer board with vias to a ground plane, thermal impedance can be reduced down to 15°C/W.

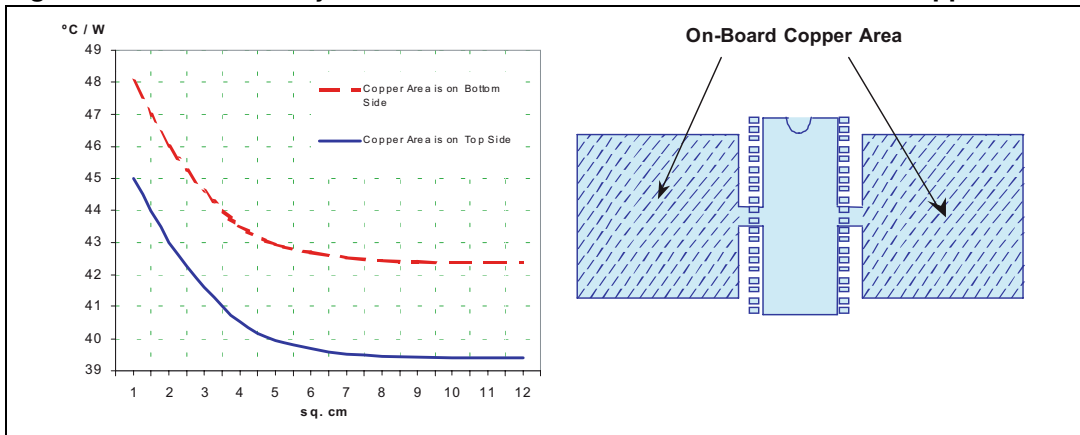
**Figure 20. Mounting the PowerSO package**



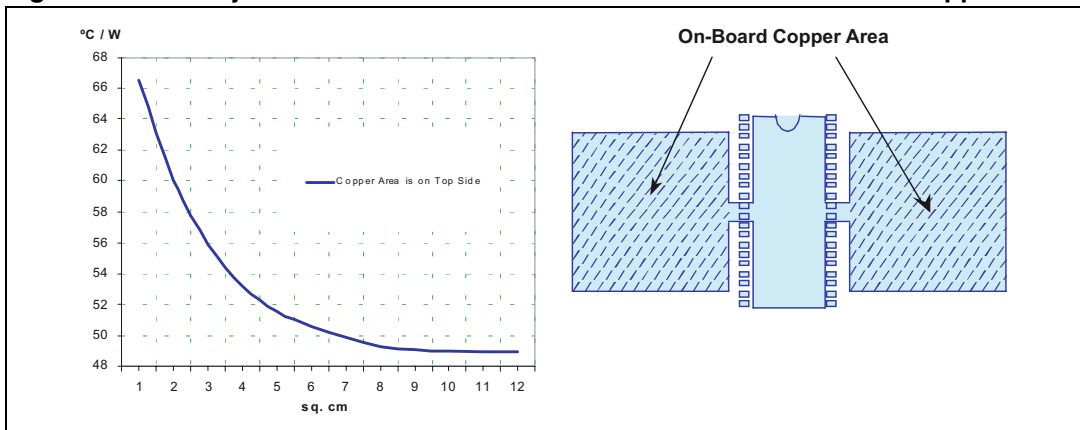
**Figure 21. PowerSO36 junction-amb. thermal resistance vs on-board copper area**



**Figure 22. PowerDIP24 junction-amb. thermal resistance vs on-board copper area**



**Figure 23. SO24 junction-ambient thermal resistance versus on-board copper area**





## 8 Package mechanical data

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK<sup>®</sup> packages, depending on their level of environmental compliance. ECOPACK<sup>®</sup> specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com). ECOPACK is an ST trademark.

**Table 9. PowerSO36 mechanical data**

| Dim.   | Databook (mm.) |       |       |
|--------|----------------|-------|-------|
|        | Min            | Typ.  | Max   |
| A      |                |       | 3.60  |
| a1     | 0.10           |       | 0.30  |
| a2     |                |       | 3.30  |
| a3     | 0              |       | 0.10  |
| b      | 0.22           |       | 0.38  |
| c      | 0.23           |       | 0.32  |
| D (1)  | 15.80          |       | 16.00 |
| D1     | 9.40           |       | 9.80  |
| E      | 13.90          |       | 14.50 |
| e      |                | 0.65  |       |
| e3     |                | 11.05 |       |
| E1 (1) | 10.90          |       | 11.10 |
| E2     |                |       | 2.90  |
| E3     | 5.80           |       | 6.20  |
| E4     | 2.90           |       | 3.20  |
| G      | 0              |       | 0.10  |
| H      | 15.50          |       | 15.90 |
| h      |                |       | 1.10  |
| L      | 0.80           |       | 1.10  |
| N      | 10°(max.)      |       |       |
| s      | 8°(max.)       |       |       |

Figure 24. PowerSO36 mechanical data

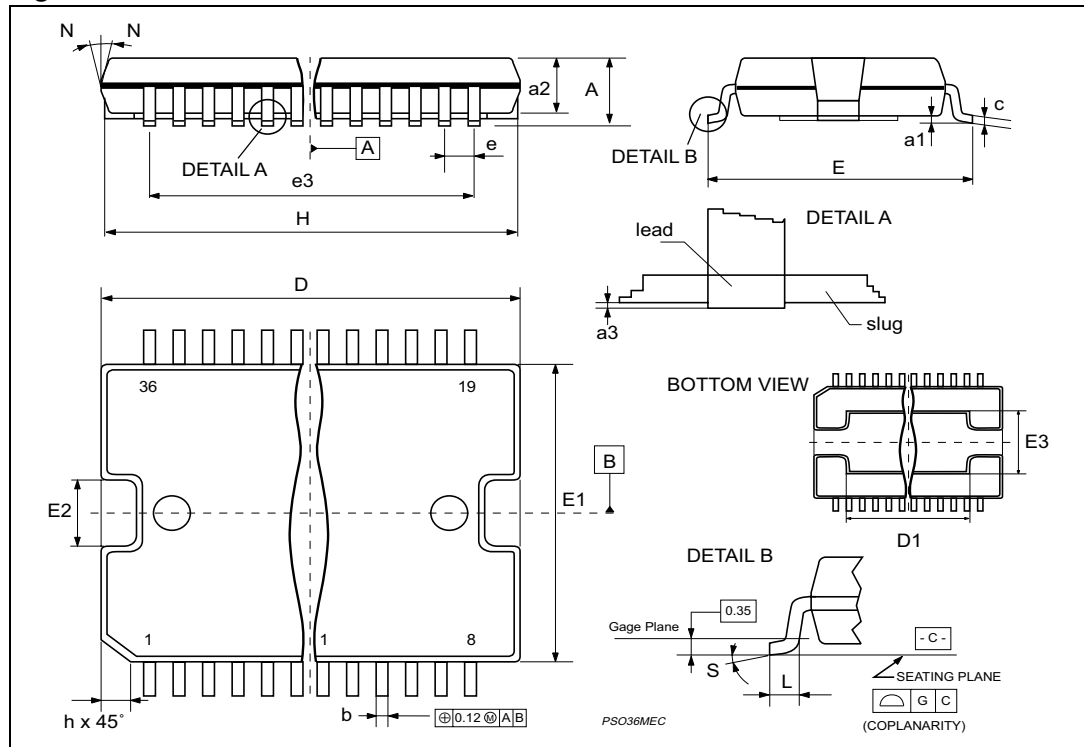
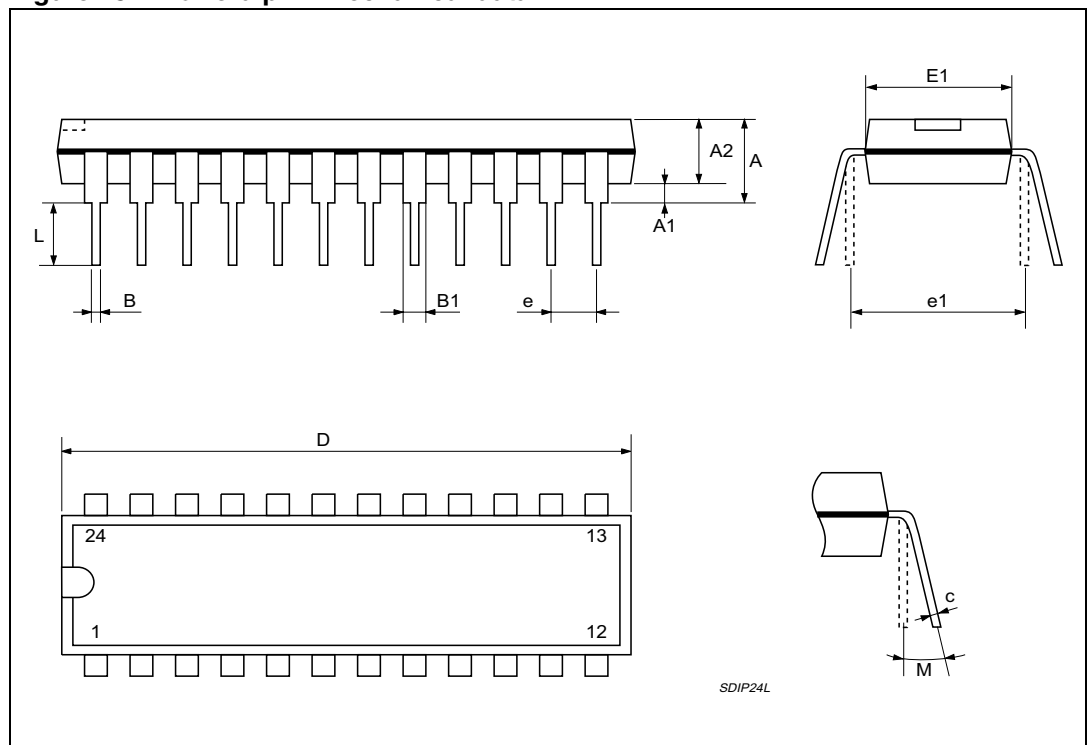


Table 10. Powerdip 24 mechanical data

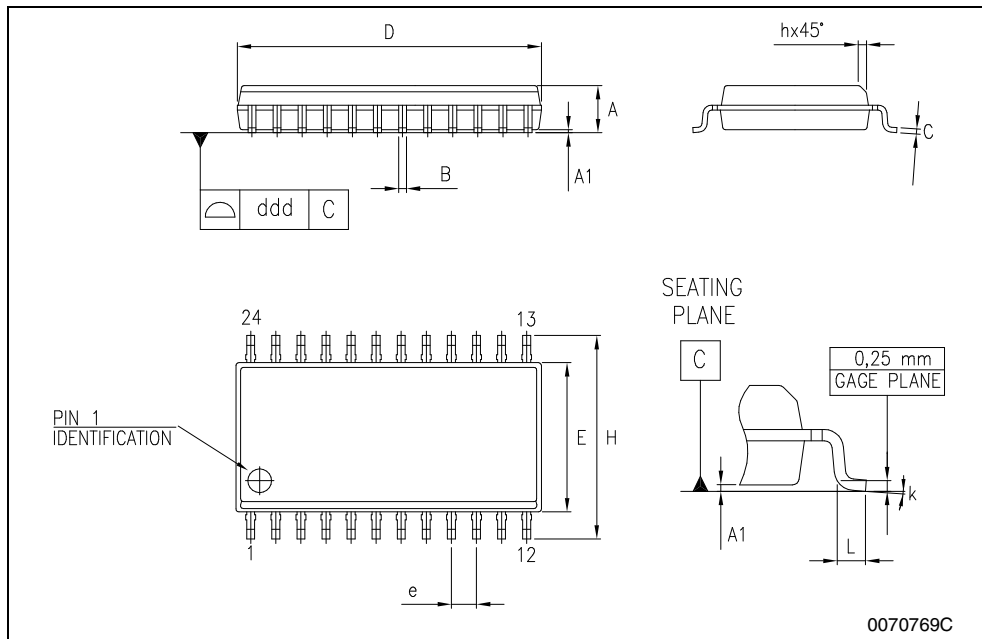
| Dim. | Databook (mm.) |  |       |
|------|----------------|--|-------|
|      | Min            | Typ.                                       | Max   |
| A    |                |  | 4.32  |
| A1   | 0.38           |  |       |
| A2   |                | 3.3  |       |
| B    | 0.41           | 0.46                                       | 0.51  |
| B1   | 1.4            | 1.52                                       | 1.65  |
| c    | 0.2            | 0.25                                       | 0.3   |
| D    | 31.62          | 31.75                                      | 31.88 |
| E    | 7.62           |  | 8.26  |
| e    |                | 2.54                                       |       |
| E1   | 6.35           | 6.6  | 6.86  |
| e1   |                | 7.62                                       |       |
| L    | 3.18           |  | 3.43  |
| M    |                | 0° <sup>a</sup> min, 15° <sup>a</sup> max. |       |

Figure 25. Powerdip 24 mechanical data



**SO-24 MECHANICAL DATA**

| DIM. | mm.   |      |       | inch  |       |       |
|------|-------|------|-------|-------|-------|-------|
|      | MIN.  | TYP  | MAX.  | MIN.  | TYP.  | MAX.  |
| A    | 2.35  |      | 2.65  | 0.093 |       | 0.104 |
| A1   | 0.1   |      | 0.30  | 0.004 |       | 0.012 |
| B    | 0.33  |      | 0.51  | 0.013 |       | 0.020 |
| C    | 0.23  |      | 0.32  | 0.009 |       | 0.013 |
| D    | 15.20 |      | 15.60 | 0.598 |       | 0.614 |
| E    | 7.4   |      | 7.6   | 0.291 |       | 0.299 |
| e    |       | 1.27 |       |       | 0.050 |       |
| H    | 10.00 |      | 10.65 | 0.394 |       | 0.419 |
| h    | 0.25  |      | 0.75  | 0.010 |       | 0.030 |
| L    | 0.4   |      | 1.27  | 0.016 |       | 0.050 |
| k    | 0°    |      | 8°    | 0°    |       | 8°    |
| ddd  |       |      | 0.100 |       |       | 0.004 |



## 9 Ordering codes

**Table 11. Ordering information**

| Order codes | Package    | Packing |
|-------------|------------|---------|
| L6226N      | PowerDIP24 | Tube    |
| L6226PD     | PowerSO36  |         |
| L6226D      | SO24       |         |

## 10 Revision history

**Table 12. Document revision history**

| Date        | Revision | Changes   |
|-------------|----------|---|
| Sep-2003    | 1        | Initial release   |
| 04-Mar-2008 | 2        | Minor revision due to revalidation process, no content change |
| 29-Sep-2009 | 3        | Updated <a href="#">Table 1 on page 3</a>                     |
| 21-Oct-2009 | 4        | Updated <a href="#">Figure 4 on page 10</a>                   |

**Please Read Carefully:**

Information in this document is provided solely in connection with ST products. STMicroelectronics NV and its subsidiaries ("ST") reserve the right to make changes, corrections, modifications or improvements, to this document, and the products and services described herein at any time, without notice.

All ST products are sold pursuant to ST's terms and conditions of sale.

Purchasers are solely responsible for the choice, selection and use of the ST products and services described herein, and ST assumes no liability whatsoever relating to the choice, selection or use of the ST products and services described herein.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted under this document. If any part of this document refers to any third party products or services it shall not be deemed a license grant by ST for the use of such third party products or services, or any intellectual property contained therein or considered as a warranty covering the use in any manner whatsoever of such third party products or services or any intellectual property contained therein.

**UNLESS OTHERWISE SET FORTH IN ST'S TERMS AND CONDITIONS OF SALE ST DISCLAIMS ANY EXPRESS OR IMPLIED WARRANTY WITH RESPECT TO THE USE AND/OR SALE OF ST PRODUCTS INCLUDING WITHOUT LIMITATION IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE (AND THEIR EQUIVALENTS UNDER THE LAWS OF ANY JURISDICTION), OR INFRINGEMENT OF ANY PATENT, COPYRIGHT OR OTHER INTELLECTUAL PROPERTY RIGHT.**

**UNLESS EXPRESSLY APPROVED IN WRITING BY AN AUTHORIZED ST REPRESENTATIVE, ST PRODUCTS ARE NOT RECOMMENDED, AUTHORIZED OR WARRANTED FOR USE IN MILITARY, AIR CRAFT, SPACE, LIFE SAVING, OR LIFE SUSTAINING APPLICATIONS, NOR IN PRODUCTS OR SYSTEMS WHERE FAILURE OR MALFUNCTION MAY RESULT IN PERSONAL INJURY, DEATH, OR SEVERE PROPERTY OR ENVIRONMENTAL DAMAGE. ST PRODUCTS WHICH ARE NOT SPECIFIED AS "AUTOMOTIVE GRADE" MAY ONLY BE USED IN AUTOMOTIVE APPLICATIONS AT USER'S OWN RISK.**

Resale of ST products with provisions different from the statements and/or technical features set forth in this document shall immediately void any warranty granted by ST for the ST product or service described herein and shall not create or extend in any manner whatsoever, any liability of ST.

ST and the ST logo are trademarks or registered trademarks of ST in various countries.

Information in this document supersedes and replaces all information previously supplied.

The ST logo is a registered trademark of STMicroelectronics. All other names are the property of their respective owners.

© 2009 STMicroelectronics - All rights reserved

STMicroelectronics group of companies

Australia - Belgium - Brazil - Canada - China - Czech Republic - Finland - France - Germany - Hong Kong - India - Israel - Italy - Japan - Malaysia - Malta - Morocco - Philippines - Singapore - Spain - Sweden - Switzerland - United Kingdom - United States of America

[www.st.com](http://www.st.com)

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[STMicroelectronics:](#)

[L6226D](#) [L6226N](#) [L6226PD](#) [L6226PDTR](#) [L6226DTR](#)